

**ABSTRACT OF THE DISCLOSURE**

The instant invention is directed to an adjustment device for a multiple insert cutting tool with adjusting elements using a wedge to adjust the position of an insert in a tool body pocket through an intermediate component having expansion  
5 elements. The intermediate component is disposed in a cavity which is at least partly contiguous with a pocket containing an insert. The intermediate component engages the insert to be adjusted and, when expanded, adjusts the position of the insert.

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